

Date: Tuesday, 19/08/2008 4:07:16 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BASE ASSEMBLY
 Job Number : 41509
 Estimate Number : 13419
 P.O. Number :
 This Issue : 19/08/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : // Type : LARGE FAB ASSY
 Previous Run : 40506
 Part Number : PB674300147
 Drawing Number : B6743001 P.5/ 15
 Project Number : N/A
 Drawing Revision : B1
 Material :
 Due Date : 18/09/2008 Qty: 4 Um: Each
 Written By :
 Checked & Approved By : JUL 08.8.20
 Comment : Est Rev:A 08-06-25 new issue DD verified by:ec

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D344011 Gusset



Comment: Qty.: 2.0000 Each(s)/Unit Total : 32.0000 Each(s)
 Gusset 3 41553

2.0 PB6743001143 Square Tube



Comment: Qty.: 2.0000 Each(s)/Unit Total : 32.0000 Each(s)
 Square Tube 4 x 40604, 4 x B41559

3.0 PB6743001141 Square Tube



Comment: Qty.: 2.0000 Each(s)/Unit Total : 32.0000 Each(s)
 Square Tube 3 40603, B41908 x 4 mx ST

4.0 PB6743001139 Square Tube



Comment: Qty.: 1.0000 Each(s)/Unit Total : 16.0000 Each(s)
 Square Tube 2 x 40601, 2 x 41557 ST

5.0 PB6743001315 Hook



Comment: Qty.: 3.0000 Each(s)/Unit Total : 48.0000 Each(s)
 Hook batch:- B41918

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASE ASSEMBLY

Job Number: 41509

Part Number: PB674300147

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1- weld as per dwg B67-43001 using jig

08-09-25

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/09/05 (x)

8.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

PD 08-09-25 (1)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: 257

8/9/05

(4x)

510

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/09/30

Job Completion



MF 08-09-26

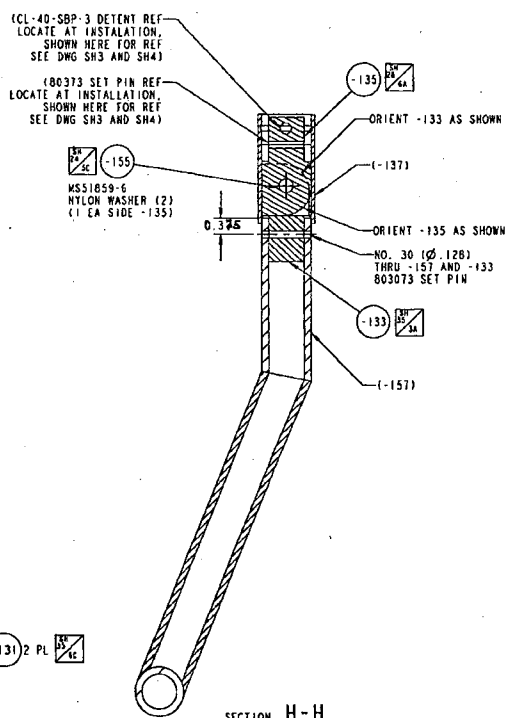
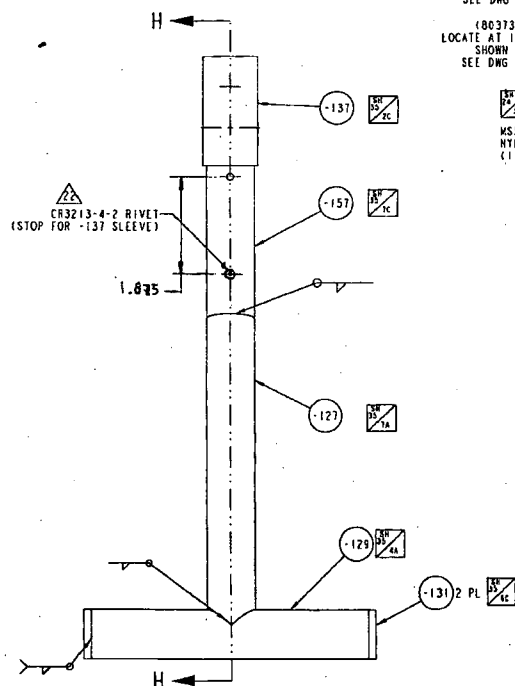
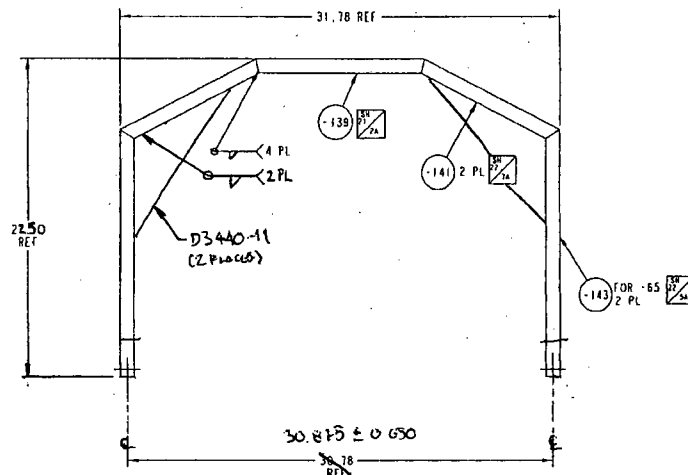
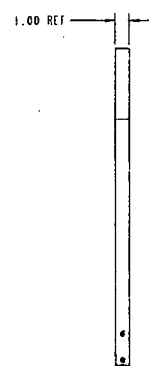
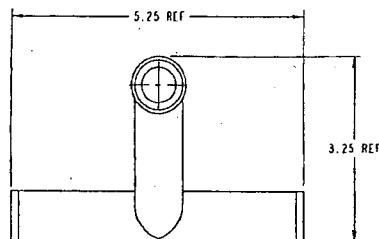
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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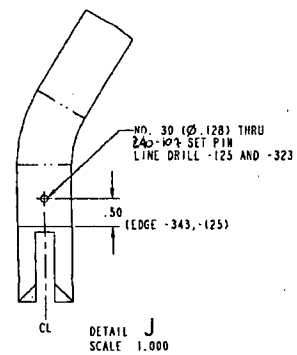
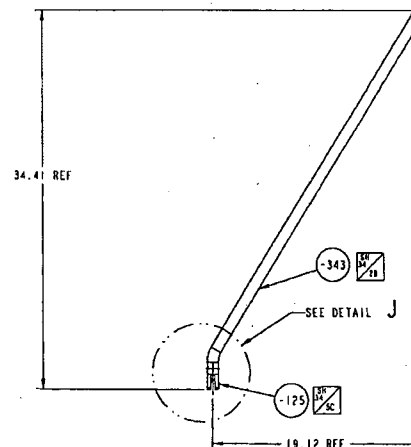
NOTE: Date & initial all entries



RELEASED
06 of 20

① -63 BASE ASSEMBLY (SHOWN)
(COMMERCIAL VERSION)
SCALE 0.250

-47 BASE ASSEMBLY (SAME, EXCEPT AS SHOWN)
(CANADIAN VERSION)



① -37 TUBE ARM ASSEMBLY
SCALE 0.200

PREMIER AVIATION, INC.
9000 Aviation Parkway, Grand Prairie, Texas 75050
SIZE: 11x17
CUST. ORDER NO.: 867-43001
SCALE: 1:1
SHEET: 15 OF 15

ORIGINAL

NO. 41501
WORK ORDER
WITHOUT NOTICE
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT